



Calze G.T.



MEDICAL STOCKINGS & SEAMLESS UNDERWEAR
PRODUCT CATALOG 2023





Calze G.T.

Calze G.T. is an Italian company specialized in the production of Medical Stockings and Performing Compression Seamless garments.

37 YEARS OF EXPERIENCE

Since the beginning of its business, Calze G.T. S.r.l. has aimed to engage in the research and the development of products for the health and the well-being of the body. Thanks to the opening to the global market and its expertise in export, Calze G.T. S.r.l. sells its products worldwide in more than 65 countries under its own brand names RelaxSan, FarmaCell and Yaluronica.

The RelaxSan brand includes a wide range of products – i.e. Medical Stockings, Graduated Compression Socks, Compression Sport Socks, Diabetic and Sensitive Feet Socks, Maternity functional underwear, and several Orthopedic body care products. FarmaCell and Yaluronica brands are two lines of Massaging, Modeling and Slimming Seamless underwear for the beauty of men and women.



200
PRODUCTS
included in the catalog

65
countries
worldwide distribution

2MLN
PIECES
medical stockings and seamless
underwear production capacity
per year

MADE IN ITALY

ITALIAN QUALITY IN THE MATERIALS, IN THE PRODUCTION PROCESS AND STYLE

Made in Italy is synonym of high quality, popular and searched all over the world. All RelaxSan lines are 100% Made in Italy, products completely designed, manufactured and packed in Italy, to guarantee high quality standards!



INDEX PRODUCT

4 RELAXSAN

Stockings, Tights and Knee High with graduated compression, for the prevention and the treatment of troubles in the blood circulation of legs.

FANCY SOCKS

Unisex patterned cotton socks with graduated compression.

NEW ESSENTIAL+

Knee High Socks with graduated compression in double layer (Inner Cashmere and Cotton, outer Microfibre).

COTTON SOCKS

Unisex and for man Knee Socks with graduated compression.

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DIABETIC SOCKS

Socks, knee socks and no-show socks without compression for people suffering from Diabetes, Athlete's Foot, sensitive and delicate feet.

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MEDICALE

High quality therapeutic graduated compression stockings and tights for the treatment and prevention of venous and circulatory diseases.

NEW MEDICALE ECOFIBER

Made with Repetita®, 100% post consumer polyester from plastic bottles, recycled in yarn.

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NEW COMPRESSION SPORT

Full range of men's and women's sportswear that maximises performance and help prevent trauma and muscle tears.



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NEW

RELAXSAN ZERO

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Relaxsan ZERO® the new Thermal Underwear line. Fine merino wool outside and performing Dryarn on the inside.

NEW

POSTURAL T-SHIRT

40

40

Short-sleeved posture shirt that incorporates elastic mapped according to muscle anatomy to support muscles and joints.

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FARMACELL

42

Modeling, slimming and shaping underwear for women and men, products designed to massage, shape and redefine body lines.

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RELAXMATERNITY

52

Complete range of maternity and post-partum underwear dedicated to all the pregnant women and new mothers.



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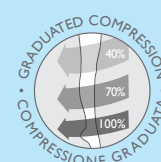


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BASIC line

Classical line of graduated compression stockings made using high quality double covered elastic fibers, to ensure comfort and durability. Reinforced and anatomic heel for a perfect fit. Four compression degrees available, from 8-11 mmHg (extra light) up to 22-27 mmHg (strong).



COMPRESSION	CODE	ARTICLE			SIZES					COLOURS			COMPOSITION
40 DEN 8-11 mmHg	430	AT	Tights	I	2	3	4XL	5XL	02 Black	36 Skin	21 Soleil	88% PA - 12% EA	
70 DEN 12-17 mmHg	750	AD	Knee High Socks	I	2	3	4	5	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
	700	AD	Knee High Socks without Preformed Heel		2	3	4	5	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
	770	AGH	Stay-Up Stockings	I	2	3	4	5	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
	780	AT	Tights	I	2	3	4	5	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
	780X	AT	Tights		2XL	3XL	4XL	5XL	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
	790	ATM	Maternity Tights with Adjustable elastic waist	I	2	3	4	5	02 Black	36 Skin	21 Soleil	83% PA - 17% EA	
140 DEN 18-22 mmHg	850	AD	Knee High Socks	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	850A	AD	Knee High Socks Open toe NEW	I	2	3	4	5	02 Black	36 Skin		75% PA - 25% EA	
	870	AGH	Stay-Up Stockings	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	870A	AGH	Stay-Up Stockings Open toe NEW	I	2	3	4	5	02 Black	36 Skin		75% PA - 25% EA	
	880	AT	Tights	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	880X	AT	Tights		2XL	3XL	4XL	5XL	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	880A	AT	Tights Open toe NEW	I	2	3	4	5	02 Black	36 Skin		75% PA - 25% EA	
890	ATM	Maternity Tights with Adjustable elastic waist	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA		
140 DEN PLUS 22-27 mmHg	850P	AD	Knee High Socks	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	870P	AGH	Stay-Up Stockings	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
	880P	AT	Tights	I	2	3	4	5	02 Black	36 Skin	21 Soleil	75% PA - 25% EA	
280 DEN 22-27 mmHg	950	AD	Knee High Socks	I	2	3	4	5	02 Black	36 Skin	21 Soleil	76% PA - 24% EA	
	950A	AD	Knee High Socks Open toe	I	2	3	4	5	02 Black	36 Skin		76% PA - 24% EA	
	960	AG	Stockings	I	2	3	4	5	02 Black	36 Skin	21 Soleil	76% PA - 24% EA	
	960A	AG	Stockings Open toe	I	2	3	4	5	02 Black	36 Skin		76% PA - 24% EA	
	970	AGH	DOT Stay-Up Stockings	I	2	3	4	5	02 Black	36 Skin	21 Soleil	76% PA - 24% EA	
	970A	AGH	DOT Stay-Up Stockings Open toe	I	2	3	4	5	02 Black	36 Skin		76% PA - 24% EA	
	980	AT	Tights	I	2	3	4	5	02 Black	36 Skin	21 Soleil	76% PA - 24% EA	
	980X	AT	Tights		2XL	3XL	4XL	5XL	02 Black	36 Skin	21 Soleil	76% PA - 24% EA	
	980A	AT	Tights Open toe	I	2	3	4	5	02 Black	36 Skin		76% PA - 24% EA	



Tights
AT



Maternity Tights
ATM



Stockings
AG



Stay-Up Stockings
AGH



DOT Stay-Up
AGH



Knee High Socks
AD

Available with the following compression ratings at the ankle

40 DEN 8-11 mmHg Extra Light, designed for individuals suffering from leg fatigue.
70 DEN 12-17 mmHg Light, designed for individuals with mild circulatory problems, varicose veins and for pregnant women.
140 DEN 18-22 mmHg Medium, designed for individuals with chronic light circulatory problems, varicose veins, swelling and for pregnant women.
140 DEN PLUS/280 DEN 22-27 mmHg Strong, designed for serious circulatory problems, varicose veins, post surgery, oedema, phlebitis and for the prevention of thrombosis.

Recommendations

It is recommended to put on the garments in the morning, before getting out of bed. For proper use, please refer to the diagram on the bottom of the box. For proper effectiveness, use the size chart to select the correct size.

Contraindications

Individuals with severe arterial circulation disorders, recent and deep vein thrombosis, peripheral artery occlusion and dermatosis with secretions are advised to remove the garment before going to sleep.

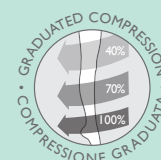
SIZE CHART		1	2	3	4	5
Height	cm	154 - 162	158 - 166	162 - 174	166 - 182	174 - 190
Weight	Kg	43 - 53	48 - 63	58 - 73	63 - 83	68 - 93
Ankle girth	cm	18 - 20.5	20.5 - 23	23 - 25.5	25.5 - 28	28 - 30.5
			2XL	3XL	4XL	5XL
Weight	Kg		58 - 68	63 - 78	68 - 88	73 - 98





MICROFIBER line

Microfiber line of graduated compression stockings. Compression efficacy guaranteed by the use of high quality double covered elastic fibers creating an opaque effect thanks to the soft Microfiber yarns. Comfortable and durable. Anatomic heel for a perfect fit. Two compression degrees available, 12-17 mmHg (light) and 18-22 mmHg (medium).





COMPRESSION	CODE	ARTICLE			SIZES					COLOURS		COMPOSITION		
70 DEN 12-17 mmHg	750M	AD	Knee High Socks			1	2	3	4	5	02 Black	21 Soleil	83% PA - 17% EA	
	770M	AGH	Stay-Up Stockings			1	2	3	4	5	02 Black	21 Soleil	83% PA - 17% EA	
	780M	AT	Tights			1	2	3	4	5	02 Black	21 Soleil	83% PA - 17% EA	
	790M	ATM	Maternity Tights with Adjustable elastic waist			1	2	3	4	5	02 Black	21 Soleil	83% PA - 17% EA	
	780ML	ATL	Leggings NEW			1	2	3	4	5	02 Black	14 Grey	83% PA - 17% EA	
140 DEN 18-22 mmHg	850M	AD	Knee High Socks			1	2	3	4	5	02 Black	21 Soleil	79% PA - 21% EA	
	870M	AGH	Stay-Up Stockings			1	2	3	4	5	02 Black	21 Soleil	79% PA - 21% EA	
	880M	AT	Tights			1	2	3	4	5	02 Black	21 Soleil	14 Grey	79% PA - 21% EA
	890M	ATM	Maternity Tights with Adjustable elastic waist			1	2	3	4	5	02 Black	21 Soleil	79% PA - 21% EA	
	880ML	ATL	Leggings NEW			1	2	3	4	5	02 Black	14 Grey	83% PA - 17% EA	



Tights
AT



Maternity Tights
ATM



Leggings
ATL



Stay-Up Stockings
AGH



Knee High Socks
AD

Available with the following compression ratings at the ankle

70 DEN 12-17 mmHg Light, designed for individuals with mild circulatory problems, varicose veins and for pregnant women.

140 DEN 18-22 mmHg Medium, designed for individuals with chronic light circulatory problems, varicose veins, swelling and for pregnant women.

Recommendations

It is recommended to put on the garments in the morning, before getting out of bed. For proper use, please refer to the diagram on the bottom of the box. For proper effectiveness, use the size chart to select the correct size.

Contraindications

Individuals with severe arterial circulation disorders, recent and deep vein thrombosis, peripheral artery occlusion and dermatosis with secretions are advised to remove the garment before going to sleep.

SIZE CHART		1	2	3	4	5
Height	cm	154 - 162	158 - 166	162 - 174	166 - 182	174 - 190
Weight	Kg	43 - 53	48 - 63	58 - 73	63 - 83	68 - 93
Ankle girth	cm	18 - 20.5	20.5 - 23	23 - 25.5	25.5 - 28	28 - 30.5

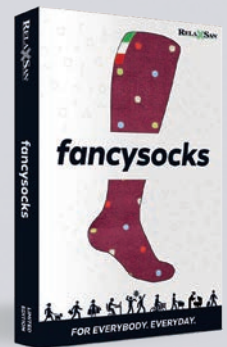
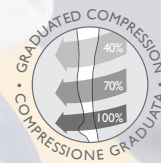




fancysocks

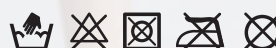
Knee High Socks ≙ Pattern Cotton socks for Men and Women with graduated compression 15≙21 mmHg at the ankle. These Relaxsan graduated compression Cotton elastic socks are soft, resistant and very comfortable.

The pattern in different colours make Relaxsan Fancy socks true fashion accessories.



COMPRESSION	CODE	ARTICLE		SIZES				COLOURS		COMPOSITION	
15-21 mmHg	810-01	AD	Knee High Socks	1-S	2-M	3-L	4-XL	Avio	Grafite	Rubino	60% CO - 25% PA - 15% EA

SIZE CHART		1 - S	2 - M	3 - L	4 - XL
Shoe Size		36 - 39	40 - 42	43 - 45	46 - 48
Foot Length	cm	22.5 - 25.5	25.4 - 27.2	27.3 - 29.3	29.4 - 31.3
Ankle Girth	cm	17 - 20	21 - 23	24 - 26	27 - 30





NEW

Essential+

In everything You Do

Reinvent the Compression Socks

Essential+ is a revolutionary, high technological content stocking. A **double fabric layer** provides adds elasticity for **improved fit** and enhanced comfort for everyday wear.

The inner **cotton** and **cashmere** lining guarantees a remarkably soft sensation on skin, whereas the outer microfibre layer provides a pleasant sensation of elegance and resistance to the touch.

Product comfort is immediately perceptible during wear: thanks to the **absence of the stretch trim edge** around the knee, **no marks are left on skin** and the fit encourages better circulation.



MEDICAL DEVICE



DOUBLE LAYER



NO LACE EFFECT



SOFT TOUCH

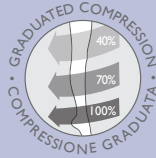
COMPRESSION	CODE	ARTICLE		SIZES					COLOURS	COMPOSITION
23-32 mmHg - K2	922	AD	Knee High Socks	2S	3L	4XL	5XL	6XXL	Black	43% PA - 36% CO - 13% EA - 4% VS - 4% ME

SIZE CHART		2 - S	3 - M	4 - L	5 - XL	6 - XXL
SHOE SIZE		36 - 39	39 - 41	41 - 43	43 - 45	45 - 48
FOOT LENGTH	cm	23 - 25	25 - 26,4	26,4 - 27,7	27,7 - 29	29 - 31
ANKLE GIRTH	cm	18 - 22	20 - 24	22 - 26	24 - 28	26 - 30



COTTON SOCKS

Unisex Cotton knee socks with graduated compression. Fine Cotton at skin contact, soft and comfortable elastic knee hem. Anatomical and reinforced heel and toe for maximum comfort, proper fit and long durability. Two compression degrees available, 18-22 mmHg (medium) and 22-27 mmHg (strong).



COMPRESSION	18-22 mmHg						22-27 mmHg					
CODE	820						920					
ARTICLE	Knee High Socks						Knee High Socks					
COMPOSITION	57% CO - 32% PA - 11% EA						53% CO - 31% PA - 16% EA					
SIZES	1	2	3	4	5	6	1	2	3	4	5	6
COLOURS	01 White		02 Black		01 White		02 Black					
	03 Blue		05 Smoke		03 Blue		05 Smoke					
	15 Grey		36 Skin				15 Grey					

SIZE CHART	1 - XS	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size	35 - 37	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm 21.7-23.7	23 - 25	24.4-26.4	25.7-27.7	27 - 29	28.4-30.4
Ankle girth	cm 18 - 20	20 - 22	22 - 24	24 - 26	26 - 28	28 - 30



NEW

NEW 815 Fresh cotton suitable in summer and in the warmer months. Fine Cotton at skin contact, soft and comfortable elastic knee hem.



COMPRESSION	18-22 mmHg					
CODE	815 - FRESH SOCKS					
ARTICLE	Knee High Socks					
COMPOSITION	60%CO-28%PA-12%EA					
SIZES	1	2	3	4	5	6
COLOURS	02 Black		03 Blue			
			05 Smoke			



COTTON SOCKS EXTRASOFT

Unisex Milk fiber sock with graduated compression. Viscose and Milk fiber make the skin soft and silky and maintains the foot stays fresh and dry. Reinforced and anatomical heel and toe. Product is extremely soft and comfortable. Available in compression 18-22 mmHg (medium).



COMPRESSION	18-22 mmHg					
CODE	820M					
ARTICLE	Knee High Socks					
COMPOSITION	53%VI - 23%PR - 14%PA - 10%EA					
SIZES	1	2	3	4	5	6
COLOURS	01 White			02 Black		
	03 Blue			05 Smoke		

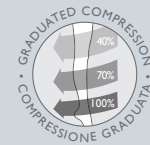
SIZE CHART	1 - XS	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size	35 - 37	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm 21.7-23.7	23 - 25	24.4-26.4	25.7-27.7	27 - 29	28.4-30.4
Ankle girth	cm 18 - 20	20 - 22	22 - 24	24 - 26	26 - 28	28 - 30





COTTON SOCKS

Cotton and Silver fiber Mens knee sock with graduated compression. Silver fiber at skin contact provides an antibacterial function, and soft and comfortable knee elastic hem. Anatomical and reinforced heel and toe for maximum comfort, proper fit and long durability. Two compression degrees available, 18-22 mmHg (medium) and 22-27 mmHg (strong).



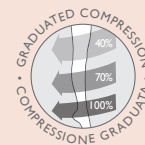
COMPRESSION	18-22 mmHg	22-27 mmHg
CODE	830	930
ARTICLE	Knee High Socks	Knee High Socks
COMPOSITION	60% CO - 22% PA - 10% EA - 8% ME	60% CO - 20% PA - 15% EA - 5% ME
SIZES	2 3 4 5 6	2 3 4 5 6
COLOURS	02 Black	02 Black

SIZE CHART	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm 23 - 25	24.4 - 26.4	25.7 - 27.7	27 - 29	28.4 - 30.4
Ankle girth	cm 20 - 22	22 - 24	24 - 26	26 - 28	28 - 30



COTTON SOCKS

Mens knee sock with graduated compression and massaging sole. Fine cotton at skin contact. Comfortable and soft elastic knee hem. Massaging sole that helps plantars microcirculation and foot perspiration. Elegant and exclusive lateral design. Reinforced and anatomical heel and toe. Available in compression 18-22 mmHg (medium).



COMPRESSION	18-22 mmHg				
CODE	820B				
ARTICLE	Knee High Socks				
COMPOSITION	70% CO - 13% EA - 12% PA - 5% PP				
SIZES	2	3	4	5	6
COLOURS	02 Black	03 Blue	05 Smoke	12 Brown	

SIZE CHART	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm 23 - 25	24.4 - 26.4	25.7 - 27.7	27 - 29	28.4 - 30.4
Ankle girth	cm 20 - 22	22 - 24	24 - 26	26 - 28	28 - 30



MADE IN ITALY



DIABETIC AND SENSITIVE FEET SOCKS

Unisex Cotton socks with Silver fiber for diabetic and sensitive feet, without compression and seamless. Silver, thanks to its beneficial natural properties, provides antibacterial and thermoregulating actions, keeping the feet in a protected and healthy environment. Reinforced and anatomical toe and heel design for perfect fit and long durability. Available in three different lengths and also available with soft sole.



DIABETIC AND SENSITIVE FEET SOCKS



550S



550



550P



550L

CODE	ARTICLE	COLOURS					COMPOSITION
550S	Short (no-show) cotton socks	01 White	02 Black				76% CO - 13% ME - 8% PA - 3% EA
550	Cotton socks	01 White	02 Black	03 Blue	07 Anthracite	39 Beige	77% CO - 10% PA - 9% ME - 4% EA
550P	Cotton socks with soft cushion sole	01 White	02 Black				68% CO - 21% PA - 8% ME - 3% EA
550L	Knee high cotton socks	01 White	02 Black	03 Blue	07 Anthracite		78% CO - 10% PA - 8% ME - 4% EA

X-STATIC SILVER FIBER

100% All-Natural

For allergic problem. Safe, non-toxic. Does not contain any chemical products or residues of pesticides.

Thermo-dynamic

Thanks to its thermal conductivity.

Anti-microbial

Fights bacteria which cause odours and eliminate fungus, responsible for the Athlete's foot.

Anti-odour

Neutralize ammonia and denatured proteins - two principal causes of odour.

Anti-static

Based on its high capacity of electric conduction.



SIZE CHART		1 - XS	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size		35 - 37	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm	21.7 - 23.7	23 - 25	24.4 - 26.4	25.7 - 27.7	27 - 29	28.4 - 30.4

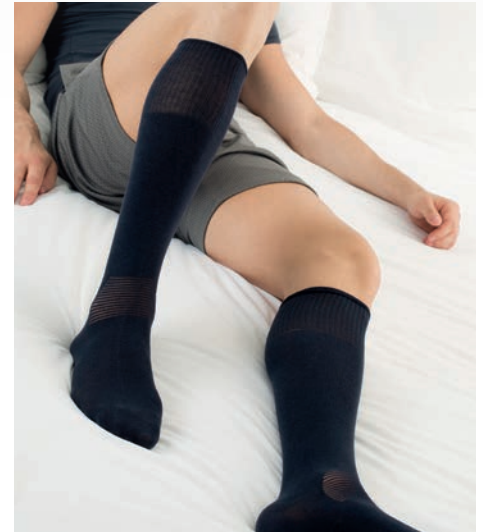


DIABETIC AND SENSITIVE FEET SOCKS

Unisex Cotton socks with Crabyon fiber for diabetic and sensitive feet. With no compression and seamless design. Crabyon fiber, along with its natural properties of Chitin, provides protection and a regenerating action which maintains the foot stays in a protected and healthy environment. Reinforced and anatomical toe and heel design, offers a perfect fit and long durability. Available in three different lengths.



DIABETIC AND SENSITIVE FEET SOCKS



560S



560



560L

CODE	ARTICLE	COLOURS					COMPOSITION
560S	Short (no-show) cotton socks	01 White	02 Black				67% CO - 17% VI - 10% PA - 6% EA
560	Cotton socks	01 White	02 Black	03 Blue	07 Anthracite	39 Beige	66% CO - 17% VI - 11% PA - 6% EA
560L	Knee high cotton socks	01 White	02 Black	03 Blue	07 Anthracite		66% CO - 17% VI - 11% PA - 6% EA

CRABYON FIBER

Antibacterial function

The antibacterial function of this fibre remains unaltered till the destruction of the product.

Recommended for sensitive and weak skin

Crabylon helps in preventing dehydration of skin because its capacity to maintain the level of humidity is greater than any other cellulose fibre. At the same time it has a velour layer and does not irritate the skin.

Activation of natural responses

Chitine, which constitutes Crabylon molecule with cellulose, is known and used long ago for the treatment of dermatitis and wounds and as adjuvant substance of the regeneration of tissues and as antihæmorrhage.

Biodegradable

Crabylon fibre is totally biodegradable and in such a sense, it causes no damage to environment.

SIZE CHART		1 - XS	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size		35 - 37	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm	21.7 - 23.7	23 - 25	24.4 - 26.4	25.7 - 27.7	27 - 29	28.4 - 30.4



DIABETIC AND SENSITIVE FEET TOE SOCKS

Unisex Cotton toe socks with Silver fiber for diabetic and sensitive feet. No compression and seamless construction. Silver, along with its natural properties, provides antibacterial and thermoregulating actions, keeping the feet protected and in a healthy environment. The construction with individual toe sleeves, keeps the area clean and healthy. Available in 2 different lengths.



DIABETIC AND SENSITIVE FEET TOE SOCKS



650CS



650C

CODE	ARTICLE	COLOURS		COMPOSITION
650CS	Short (no-show) cotton toe socks	01 White	02 Black	87% CO - 8% EA - 5% ME
650C	Cotton toe socks	01 White	02 Black	83% CO - 11% EA - 3% PA - 3% ME

X-STATIC SILVER FIBER

100% All-Natural

For allergic problem. Safe, non-toxic. Does not contain any chemical products or residues of pesticides.

Thermo-dynamic

Thanks to its thermal conductivity.

Anti-microbial

Fights bacteria which cause odours and eliminate fungus, responsible for the Athlete's foot.

Anti-odour

Neutralize ammonia and denatured proteins - two principal causes of odour.

Anti-static

Based on its high capacity of electric conduction.



SIZE CHART		1 - XS	2 - S	3 - M	4 - L	5 - XL	6 - XXL
Shoe size		35 - 37	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
Foot size	cm	21.7 - 23.7	23 - 25	24.4 - 26.4	25.7 - 27.7	27 - 29	28.4 - 30.4



PRODUCT QUALITY

100% Made in Italy

The standard features of the textile production process, which includes the employment of selected yarns and effective production methods resulting from long experience in this field, guarantee:

- Elasticity
- 4-way stretch
- Fabric elongation
- Durability
- Comfort and wearability
- Shape-memory effect

A highly-skilled and well-trained staff carefully checks the product during the whole production process:

- Just after the production phase (weaving)
- During and after the product assembly phase (sewing)
- During the vapor ironing
- After the dyeing process
- During the packaging process
- Before dispatching the product

CERTIFIED QUALITY

Product and System certificates

- Certified graduated compression in compliance with the officially defined and recognized medical standards, both Italian and international: CE Medical Device, FDA, Oeko-Tex, ISO 9001 and ISO 13485.
- Guaranteed administration of mmHg at ankle.
- Proven efficacy, effective, repetitive, permanent and extended results.
- Anatomical shapes obtained during the production process, which prevent the product from being too much tight on knees and thighs.



VENOUS INSUFFICIENCY

Therapeutic dosage program of mmHg

The appropriate and personalized administration of mmHg is both the basic treatment for venous and lymphatic system diseases and an adjuvant to other types of treatment and prophylaxis.

These dosages are measured in mmHg (i.e. value/power of the compression at ankle) and turn into an external compression of veins.

As a result:

- Enlarged veins are compressed until their normal tone and diameter are restored.
- Venous valves are restored to their normal functions and prevent the blood from flowing backwards.
- Venous blood flows more rapidly back to the heart.
- Leg swelling, heaviness and pain decrease.
- Venous blood pressure drops.
- The risk of blood clot formation decreases.

The dosage in mmHg varies according to the clinical manifestation of venous insufficiency and shall be increased in relation to the progressive appearance of symptoms - from swollen ankles to skin blemishes, telangiectasias, superficial or deep thrombophlebitis, and ulcers.

The progression of venous insufficiency is mainly due to lifestyle, sedentariness, dietetic errors, age, and heredity.

RELAXSAN MEDICALE products come in a variety of dosages (i.e. from 15 to 46 mmHg), lengths, and shapes. The application of the most suitable product makes a crucial contribution toward the treatment for venous insufficiency and the slowdown in its progression without any contraindications. Furthermore, it helps to treat venous and lymphatic system diseases.

IS ESSENTIAL TO CHOOSE THE RIGHT SIZE of the garments that patients should wear in order to guarantee the correct administration of mmHg. The size shall be chosen according to the ankle circumference and not to the clothing size.

IF THE SIZE IS WRONG, THE DOSAGE WILL BE UNSUITABLE; as a consequence, the result will not be satisfactory.

THE RELAXSAN MEDICALE SOLUTION

Compression Categories

The therapeutic graduated compression stockings are subdivided into compression Classes according to the experimental UNI ENV 12718 European standard depending on the compression strength at the ankles. The therapeutic graduated compression stockings are normally prescribed by specialized physicians who

recommend the most suitable garment and compression for the pathology to be treated.

The 3 different compression classes of the therapeutic RelaxSan Medicale stockings are generally prescribed for the following venous and lower extremity disease:

Clinical Picture	Recommended Compression	Solution
Prophylaxis of venous diseases in risk patients, tired and heavy sensation in the legs, appearance of varicose veins during pregnancy, thrombosis and embolism.	Medium compression CLASS 1 - K1 - 15-21 mmHg* Anti-Embolism AE20 - 18-23 mmHg*	CLASSIC SOFT COTTON ANTI-EMBOLISM
Slight chronic venous insufficiency, thrombophlebitis (superficial thrombosis) with and without oedema, post-sclerotherapy, after selective out-patient treatment of varices and stripping, varicose veins during pregnancy, prophylaxis of thrombosis and embolism.	Moderate compression CLASS 2 - K2 - 23-32 mmHg* Anti-Embolism AE30 - 25-32 mmHg*	CLASSIC SOFT COTTON ANTI-EMBOLISM
Advanced phases of chronic venous insufficiency, after recovery from crural ulcer (prophylaxis of relapse), post-traumatic oedema, and reversible lymphedemas.	Strong compression CLASS 3 - K3 - 34-46 mmHg*	CLASSIC

*Mentioned compression refers to the ankle and decreases gradually to the groin, 70% on the calf and 40% on the thigh, guaranteeing a right and good blood circulation.

CLASSIC

Over 20% of the adult population suffer from venous insufficiency and show increasingly severe symptoms, which may include:

- TIRED LEGS AND SWOLLEN ANKLES
- SKIN BLEMISHES
- OEDEMA
- SUPERFICIAL AND DEEP THROMBOPHLEBITIS
- SKIN LESIONS.

In all these cases, the RELAXSAN MEDICALE CLASSIC line is not only a basic treatment for venous hypertension but also an adjuvant to other types of treatment and prophylaxis.



RELAXSAN MEDICALE CLASSIC products come in a variety of lengths and types – normal or short length, closed or open toe – in order to provide patients with

comfort and to guarantee an excellent result. In addition to standard sizes, the manufacturing of made-to-measure articles is also possible.

It is possible to choose the most suitable dosage of mmHg for every patient. Three types of products are available and they all have a high percentage of elastic yarns and exert graduated compression:



Compression	AD	AG	AGH	AG TL/R	AT	ATM	Sizes*	Length		Toe		Colors	Composition
CLASS 1 - K1 15-21 mmHg	✓	✓	✓	✓	✓	✓	From 1 to 5	Normal	Short	Closed	Open	Beige	75% PA 25% EA
CLASS 2 - K2 23-32 mmHg	✓	✓	✓	✓	✓	✓	From 1 to 5	Normal	Short	Closed	Open	Beige	70% PA 30% EA
CLASS 3 - K3 34-46 mmHg	✓	✓	✓		✓		From 1 to 5	Normal		Closed	Open	Beige	70% PA 30% EA



*Size Table on page 29



SOFT

Thanks to its long experience and the employment of modern technology, the company Calze G.T. S.r.l. inserted some soft microfibre in the elastic compression fabric.

This process allowed the company to create RELAXSAN MEDICALE SOFT, a product line that represents the “fashionable solution” in the field of graduated compression stockings.

This product line is particularly intended to meet women’s needs, considering that 80% of them suffer from venous insufficiency.

Indeed, especially young, dynamic, socially active women will appreciate the softness and lightness of RELAXSAN MEDICALE SOFT products, together with their venous disease treatment effectiveness.



Thanks to RELAXSAN MEDICALE SOFT products, women can always have fashionable legs and, even more important, can start taking care of their veins in advance as soon as the first symptoms appear, that is:

- Skin blemishes
- Swollen ankles
- Tired and heavy legs
- Telangiectasias



Compression	AD	AG	AGH	AG TL/R	AT	ATM	Sizes*	Length	Toe		Colors		Composition
CLASS 1 - K1 15-21 mmHg	✓		✓		✓	✓	From 1 to 5	Normal	Closed	Open			75% PA 25% EA
CLASS 2 - K2 23-32 mmHg	✓		✓		✓	✓	From 1 to 5	Normal	Closed	Open			73% PA 27% EA



*Size Table on page 29



ANTI-EMBOLISM

The blood flows back to the heart thanks to four “pumps”: the foot pump, the calf muscle pump, the thoracic pump, and the cardiac pump. When one or more of these pumps do not work properly, venous blood becomes stagnant in the legs and may cause a considerable reduction in blood circulation speed, tendency to venous thrombosis, and possible thromboembolism. Furthermore, if venous circulation is already damaged due to varicose veins, the risk of thrombosis considerably increases. Indeed, thromboembolism is the third cause of cardiovascular death, after heart attack and stroke.



RELAXSAN MEDICALE ANTI-EMBOLISM prevents the risk of thromboembolism, if you administrate 18-23 mmHg or 25-32 mmHg beforehand. Then, it is possible to continue with a personalized application of RELAXSAN MEDICALE CLASSIC, SOFT, or COTTON products.

RELAXSAN MEDICALE ANTI-EMBOLISM products have an excellent effectiveness because they exert graduated compression on legs and are not too much tight over the ankle.

Compression	AD	AGH	AG TL/R	Sizes*	Length	Toe	Colors			Compo-sition	Packaging	
AE20 STANDARD 18-23 mmHg	✓	✓		From S to XXL	Normal	Open	White	Beige	Black	75% PA 25% EA	Polybag	Box
AE20 PREMIUM 18-23 mmHg	✓	✓	✓	From S to XXL	Normal	Inspect-able	White	Beige	Black	75% PA 25% EA	Polybag	Box
AE30 STANDARD 25-32 mmHg	✓	✓		From S to XXL	Normal	Open	White	Beige	Black	70% PA 30% EA	Polybag	Box



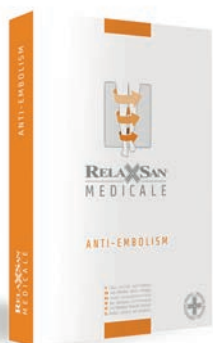
*Size Table on page 29



PACKAGING POLYBAG
Personalized
for each product



PACKAGING BOX





COTTON

The employment of cotton in the manufacturing of the elastic compression supports is an example of “textile solution” studied by the company Calze G.T. in order to offer both maximum benefits and maximum comfort.

Indeed, RELAXSAN MEDICALE COTTON products combine the proven graduated compression features with the typical properties of cotton, that is:

- THERMO-REGULATOR EFFECT
- BREATHABLE EFFECT AT SKIN CONTACT.

Patients who use RELAXSAN MEDICALE COTTON products will certainly appreciate the greater fabric

resistance and the consequent longer durability.

Since the cotton yarns are inside the stockings at skin contact, the textile solution of the company Calze G.T. prevents problems caused by the contact between the skin and synthetic fibres.

Thanks to their **thermo-regulator** and **breathable effect**, RELAXSAN MEDICALE COTTON products **shall also be used in summer**. Indeed, veins tend to swell more in summer than in other seasons because of higher temperatures; as a consequence, greater elastic compression is needed.

Compression	AD	AG	AGH	AG TL/R	AT	ATM	Sizes*	Length	Toe		Colors		Composition
CLASS 1 - K1 15-21 mmHg	✓*		✓*		✓**	✓**	From 1 to 5	Normal	Closed	Open	Beige	Black	50% CO, 32% PA, 18% EA *
CLASS 2 - K2 23-32 mmHg	✓*		✓*		✓**	✓**	From 1 to 5	Normal	Closed	Open	Beige	Black	35% CO, 48% PA, 17% EA **



*Size Table on page 29



CLASSIC ARM SLEEVE

The line of compression arm sleeves provides patients with all the compression and qualitative properties of the RELAXSAN MEDICALE CLASSIC line for lower limbs.

The Relaxsan compression arm sleeves are generally prescribed for the following diseases:

- LYMPHOEDEMA AT AN EARLY STAGE
- SWELLING AFTER BREAST CANCER SURGERY
- TREATMENT FOR BURNS AND WIDE SCARS
- SWELLING AFTER INJURIES OR SURGERY.



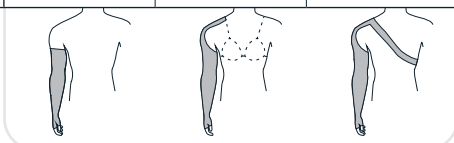
Products are available in the following versions:

- Basic compression arm sleeves with or without hands
- Compression arm sleeves with bra strap hooks, with or without hands
- Compression arm sleeves with adjustable bands, with or without hands.

The available compression for the arm sleeves is 23-32 mmHg - Class 2. Available three sizes from 1-S to 3-L in Beige color.



Compression	BASIC ARM	ARM WITH HOOKS	ARM WITH BANDS	Sizes*	Hands		Colors	Composition		
CLASS 2 - K2 23-32 mmHg	✓	✓	✓	From 1 to 3	BH 	Without hands	ZH 	With hands	Beige	70% PA 30% EA



*Size Table on page 29





ACCESSORIES

Donning Aids

STOCKING DONNER

DONNING AND DOFFING AID FOR MEDICAL COMPRESSION STOCKINGS. The donning and doffing aid is particularly suitable for people with restricted mobility. It not only simplifies the process of putting on and taking off your medical compression stockings, but also gives you additional peace of mind: by using it, you avoid strenuous bending, and the risk of falling is reduced.



Calza la Calza

Calza la Calza is the revolutionary stocking applicator that helps all people who can not

wear compression stockings. Is also very useful for the operators that help patients in their dressing.



Steve Support

Steve is the new way to put-on and remove arm and leg compression stockings. With

Steve you can easily put on and remove all types of stockings - with or without assistance.



RelaxSan Gloves

Special gloves for easy application of compression stockings. 100% LATEX FREE.

PACKAGING

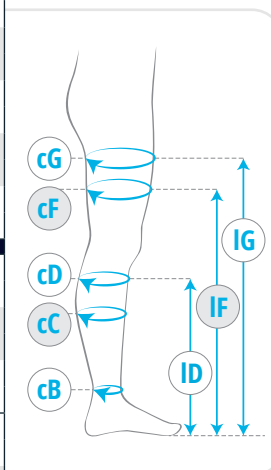
Luxury Package

- The Packaging Box have a hole at the top for the application of plastic hooks for hanger.
- Item is packaged in a HD envelope made of recyclable material (plastic), closed with a prestigious silver label.
- Multilanguage user manual in each packaging boxes.
- All articles with open toe are provided with foot slip in silky material.
- The packaging can be customized on the back with printed sticker in any language with information regarding distributor/contacts details.

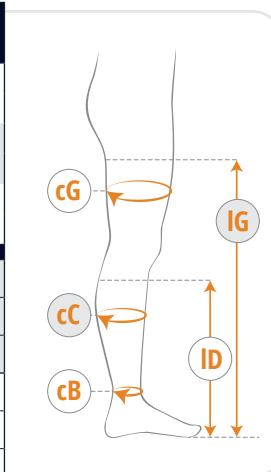


SIZING SYSTEM

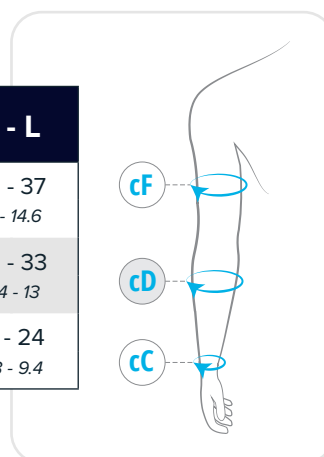
Classic, Soft, Silver, Cotton			1 - S	2 - M	3 - L	4 - XL	5 - XXL
CIRCUMFERENCE	cG	cm in	48 - 56 18,9 - 22	52 - 60 20,5 - 23,6	56 - 64 22 - 25,2	60 - 68 23,6 - 26,8	64 - 72 25,2 - 28,3
	cF	cm in	39 - 44 15,4 - 17,3	43 - 48 16,9 - 18,9	47 - 52 18,5 - 20,5	51 - 56 20,1 - 22	55 - 60 21,7 - 23,6
	cD	cm in	26 - 31 10,2 - 12,2	30 - 35 11,8 - 13,8	34 - 39 13,4 - 15,4	38 - 43 15 - 16,9	42 - 47 16,5 - 18,5
	cC	cm in	29 - 34 11,4 - 13,4	32 - 37 12,6 - 14,6	35 - 40 13,8 - 15,7	38 - 43 15 - 16,9	42 - 47 16,5 - 18,5
	cB	cm in	19 - 21 7,5 - 8,3	21 - 23 8,3 - 9,1	23 - 25 9,1 - 9,8	25 - 27 9,8 - 10,6	27 - 29 10,6 - 11,4
LENGTH Standard sizes	IG	cm in	71 - 72 28 - 28,3	72 - 73 28,3 - 28,7	73 - 74 28,7 - 29,1	74 - 75 29,1 - 29,5	75 - 76 29,5 - 29,9
	IF	cm in	59 - 60 23,2 - 23,6	60 - 61 23,6 - 24	61 - 62 24 - 24,4	62 - 63 24,4 - 24,8	63 - 64 24,8 - 25,2
	ID	cm in	38 - 39 15 - 15,4	39 - 40 15,4 - 15,7	39 - 40 15,4 - 15,7	40 - 41 15,7 - 16,1	40 - 41 15,7 - 16,1
LENGTH Short sizes	IG	cm in	65 - 66 25,6 - 26	66 - 67 26 - 26,4	66 - 67 26 - 26,4	67 - 68 26,4 - 26,8	67 - 68 26,4 - 26,8
	IF	cm in	54 - 55 21,3 - 21,7	55 - 56 21,7 - 22	55 - 56 21,7 - 22	56 - 57 22 - 22,4	56 - 57 22 - 22,4
	ID	cm in	35 - 36 13,8 - 14,2	35 - 36 13,8 - 14,2	36 - 37 14,2 - 14,6	36 - 37 14,2 - 14,6	36 - 37 14,2 - 14,6



Antiembolism			1 - S	2 - M	3 - L	4 - XL	5 - XXL
CIRCUMFERENCE	cG	cm in	47 - 59 18,5 - 23,2	51 - 64 20,1 - 25,2	56 - 69 22 - 27,2	60 - 74 23,6 - 29,1	64 - 77 25,2 - 30,3
	cC	cm in	29 - 36 11,4 - 14,2	32 - 39 12,6 - 15,4	35 - 42 13,8 - 16,5	38 - 45 15 - 17,7	41 - 48 16,1 - 18,9
	cB	cm in	18 - 21 7,1 - 8,3	21 - 24 8,3 - 9,4	24 - 27 9,4 - 10,6	27 - 30 10,6 - 11,8	30 - 33 11,8 - 13
LENGTH	IG	SHORT sizes		65 - 72 cm		25,6 - 28,3 in	
		REGULAR sizes		72 - 79 cm		28,3 - 31,1 in	
		LONG sizes		79 - 86 cm		31,1 - 33,8 in	
	ID	SHORT sizes		35 - 39 cm		13,8 - 15,4 in	
		REGULAR sizes		39 - 43 cm		15,4 - 17 in	
		LONG sizes		43 - 47 cm		17 - 18,5 in	



Arm Sleeve			1 - S	2 - M	3 - L
CIRCUMFERENCE Arm	cF	cm in	25 - 29 9,8 - 11,4	29 - 33 11,4 - 13	33 - 37 13 - 14,6
CIRCUMFERENCE Forearm	cD	cm in	21 - 25 8,3 - 9,8	25 - 29 9,8 - 11,4	29 - 33 11,4 - 13
CIRCUMFERENCE Wrist	cC	cm in	15 - 18 5,9 - 7,1	18 - 21 7,1 - 8,3	21 - 24 8,3 - 9,4



ecofiber



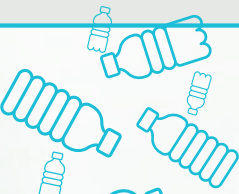
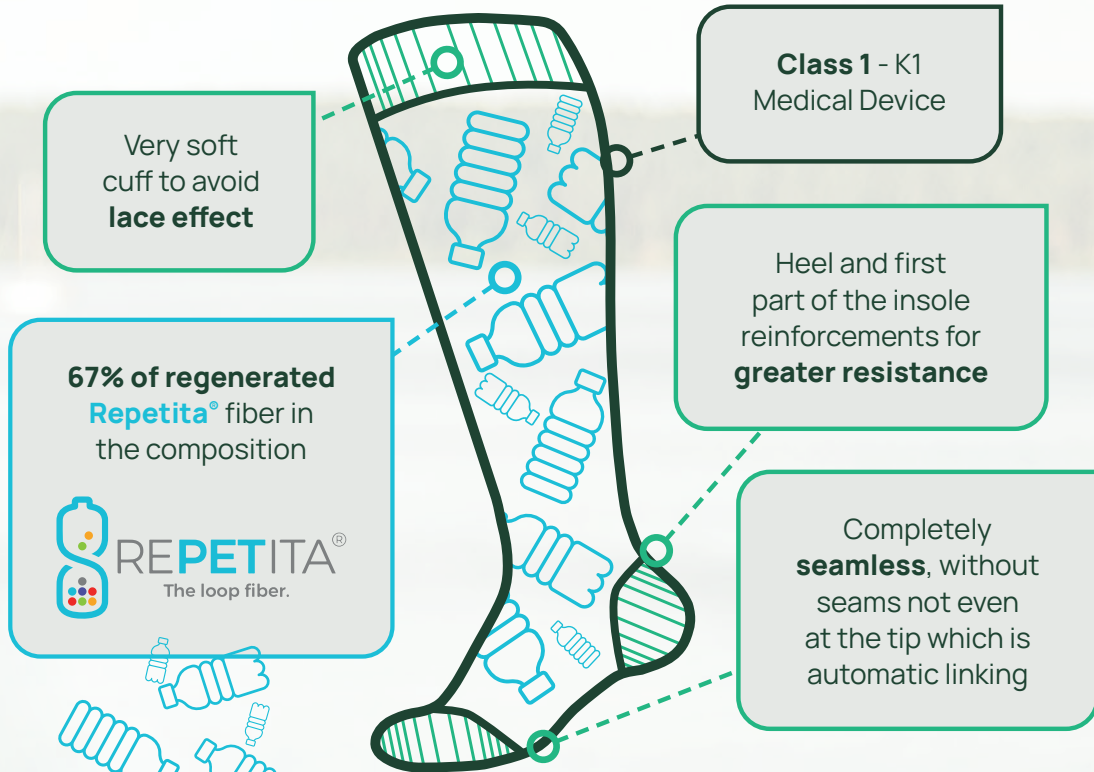
The textile sector, which has always been complex and articulated, is increasingly enriched with eco-sustainable fibers. By now we all know that the textile industry is one of the most polluting in the world and research into new fabrics that respect the environment and human health are multiplying, reaching very high levels of innovation.

In this regard, we have decided to include in our offer a new product born from this concept, a stocking made with an innovative and eco-sustainable fabric.



100% post consumer polyester from plastic bottles recycled in yarn.

GRS certified (100% Made in Italy) manufacturing process, which transforms waste into a quality resource for sustainable textiles.



A pair of Medicale ecofiber socks weighs 70g with 67% of Repetita® = 47g of Repetita® = 1.2 Bottles of recycled plastic.

COMPRESSION	15-21 MMHG - CLASS 1 K1				
CODE	M1550		M1550S		
LENGHT	Normal		Short		
ARTICLE	AD - Knee High Socks				
SIZES	1-S	2-M	3-L	4-XL	5-XXL
COLOURS	Black		Dark Blue		

SIZING CHART		1 - S	2 - M	3 - L	4 - XL	5 - XXL
GIRTH sizes	cG	cm 47-59 in 18.5 - 23.2	cm 51-64 in 20.1 - 25.2	cm 56-68 in 22.1 - 26.8	cm 60-73 in 23.6 - 28.7	cm 65-77 in 25.6 - 30.3
	cF	cm 39-51 in 15.4 - 20.1	cm 43-56 in 17 - 22.1	cm 48-60 in 18.9 - 23.6	cm 52-64 in 20.5 - 25.2	cm 56-68 in 22.1 - 26.8
	cC	cm 29 - 36 in 11.4 - 14.2	cm 32 - 39 in 12.6 - 15.4	cm 35 - 42 in 13.8 - 16.5	cm 38-45 in 15 - 17.7	cm 41-48 in 16.1 - 18.9
	cB	cm 18 - 21 in 7.1 - 8.3	cm 21 - 24 in 8.3 - 9.5	cm 24 - 27 in 9.5 - 10.6	cm 27 - 30 in 10.6 - 11.8	cm 30 - 33 in 11.8 - 13
LENGTH sizes	STANDARD	cm 73 - 83 in 28.7 - 32.7	cm 73 - 83 in 28.7 - 32.7		cm 65 - 72 in 25.6 - 28.4	cm 65 - 72 in 25.6 - 28.4
	SHORT	cm 40 - 44 in 15.8 - 17.3	cm 40 - 44 in 15.8 - 17.3	cm 35 - 39 in 13.8 - 15.4	cm 35 - 39 in 13.8 - 15.4	cm 35 - 39 in 13.8 - 15.4

67% PL - 17% EA - 16% PA



GRADUATED COMPRESSION SOCKS

MD **CE** Medical Device
Dispositivo Medico

5 CLASS I MEDICAL DEVICE

Graduated compression to promote venous return

6 BREATHABLE STITCHED MESH

for better back ventilation

7 ACHILLES TENDON & HEEL PROTECTION

against impacts, to reduce vibrations and prevent microtraumas

8 ANATOMIC PROTECTIVE INSOLE
with ventilating bands

1 LIGHTWEIGHT INSULATING BREATHABLE

Manufactured with the highly performing Dryarn® fiber

2 RIBBED KNIT

for greater progressive elasticity

3 ELASTIC BAND

to support the foot arch

4 PROTECTIVE ELASTIC TOE

without seam to prevent chafing and blistering



SIZE CHART		1	2S	2L	3S	3L	4
ANKLE GIRTH	cm	18 - 23	18 - 23	24 - 29	18 - 23	24 - 29	24 - 29
	in	7.1 - 9.1	7.1 - 9.1	9.4 - 11.4	7.1 - 9.1	9.4 - 11.4	9.4 - 11.4
CALF GIRTH	cm	29 - 37	29 - 37	38 - 45	29 - 37	38 - 45	38 - 45
	in	11.4 - 14.6	11.4 - 14.6	15 - 17.7	11.4 - 14.6	15 - 17.7	15 - 17.7
SHOE SIZE	EU	35 - 38	38.5 - 42		42.5 - 45		45.5 - 48
	UK	2.5 - 5	5.5 - 8		8.5 - 10.5		11 - 12.5
	US Man		6 - 8.5		9 - 11		11.5 - 13
	US Woman	4 - 6.5	7 - 9.5		10 - 12		
	RU	35 - 38	38.5 - 42		42.5 - 45		45.5 - 48
FOOT LENGTH	cm	22 - 24.5	24.6 - 26.7		26.8 - 28.5		28.6 - 30.5
	in	8.7 - 9.6	9.7 - 10.5		10.6 - 11.2		11.3 - 12

42% PA - 38% PP - 20% EA



MULTISPORT



COMPRESSION SHORT SOCKS



1 LIGHTWEIGHT
INSULATING
BREATHABLE

Manufactured with the highly performing Dryarn® fiber

2 RIBBED KNIT

for greater progressive elasticity

3 ELASTIC BAND

to support the foot arch

4 PROTECTIVE
ELASTIC TOE

without seam to prevent chafing and blistering

5 BREATHABLE
STITCHED MESH

for better back ventilation

6 ACHILLES TENDON
& HEEL PROTECTION

against impacts, to reduce vibrations and prevent microtraumas

7 ANATOMIC
PROTECTIVE INSOLE

with ventilating bands



SIZE CHART		1	2	3	4
SHOE SIZE	EU	35 - 38	38.5 - 42	42.5 - 45	45.5 - 48
	UK	2.5 - 5	5.5 - 8	8.5 - 10.5	11 - 12.5
	US Man	4 - 6.5	6 - 8.5	9 - 11	11.5 - 13
	US Woman	4 - 6.5	7 - 9.5	10 - 12	11.5 - 13
	RU	35 - 38	38.5 - 42	42.5 - 45	45.5 - 48
FOOT LENGTH	cm	22 - 24.5	24.6 - 26.7	26.8 - 28.5	28.6 - 30.5
	in	8.7 - 9.6	9.7 - 10.5	10.6 - 11.2	11.3 - 12

42% PA - 38% PP - 20% EA



ALL SEASONS



ALL WEATHER

FOR MEN AND WOMEN

COMPRESSION SHORTS & LEGGINGS



ELASTIC HIGH WAIST

fits your body perfectly and prevent it from rolling

PROMOTES CIRCULATION

gives support and protection to joints and muscles

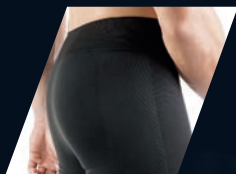
SUPPORT AND PROTECTION BANDS

absorb and limit impact vibrations

LIGHTWEIGHT INSULATING BREATHABLE

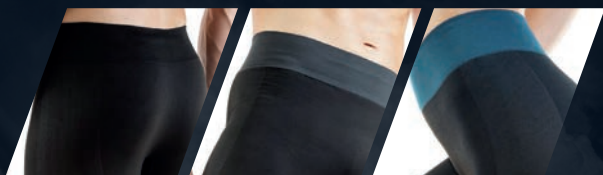
manufactured with the highly performing Dryarn® fiber

SHORTS ART.8040



BLACK

LEGGINGS ART.8050



BLACK

GREY/BLACK

PETROL/BLACK

SIZE CHART		XS	S	M	L	XL
TIGHT CIRCUMFERENCE	cm	40 - 50	45 - 55	50 - 60	55 - 65	60 - 70
	in	15.8 - 19.7	17.7 - 21.7	19.7 - 23.6	21.7 - 25.6	23.6 - 27.6
INTERNATIONAL SIZES	IT	36 - 38	40 - 42	44 - 46	48 - 50	52 - 54
	EU	32 - 34	36 - 38	40 - 42	44 - 46	48 - 50
	UK	4 - 6	8 - 10	12 - 14	16 - 18	20 - 22
	FR	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52
	USA	0 - 2	4 - 6	8 - 10	12 - 14	16 - 18

13% PA - 77% PP - 10% EA



1 NO LACE EFFECT

soft and comfortable elastic cuff

2 BREATHABLE STITCHED MESH

for better ventilation

3 SUPPORT AND PROTECTION BANDS

absorb and limit impact vibrations

4 LIGHTWEIGHT INSULATING BREATHABLE

manufactured with the highly performing Dryarn® fiber

5 PROMOTES CIRCULATION

gives support and protection to joints and muscles

6 RIBBED KNIT

for greater progressive elasticity



COMPRESSION ARM & CALF SLEEVES

ARM SLEEVE ART.802 **CALF SLEEVE** ART.803



BLACK/GREY FUCHSIA/PINK



BLACK/GREY FUCHSIA/PINK



ARM SLEEVES	SIZE CHART	S	M	L
	BICEPS CIRCUMFERENCE	cm 25 - 28 in 9.8 - 11	cm 29 - 32 in 11.4 - 12.6	cm 33 - 36 in 13 - 14.2
	FOREARM CIRCUMFERENCE	cm 23 - 25 in 9.1 - 9.8	cm 26 - 28 in 10.2 - 11	cm 29 - 31 in 11.4 - 12.2

CALF SLEEVES	SIZE CHART	S	L
	CALF CIRCUMFERENCE	cm 29 - 37 in 11.4 - 14.6	cm 38 - 45 in 15 - 17.7
	ANKLE CIRCUMFERENCE	cm 18 - 23 in 7.1 - 9.1	cm 24 - 29 in 9.4 - 11.4

35% PA - 50% PP - 15% EA



ALL SEASONS



ALL WEATHER

FOR MEN AND WOMEN

The new thermal underwear line

We focused a lot of time and resources to develop this line of products, to get a new, innovative, and performing solutions.



The result is a product made using very **fine merino wool** in the outside layer and **performing Dryarn polyester** on the inside layer. In combination with a small % of elastic fiber, we obtain a very performing product.

This line is designed to adapt to the body **like a second skin**, keeping it warm and dry in any situation. It can be used both for indoor or outdoor activities, in winter sports but also in everyday life. It can also be very useful in **heat therapy**.

High-performance fibers

The **double layer** of fabric gives the products a better fit and increases their daily comfort.



OUTER PART IN MERINO WOOL gives to the garment **PROTECTION AND WARMTH**

Soft and elastic | Natural breathable Thermoregulating



INNER PART IN DRYARN® FIBRE makes the garment **COMFORTABLE IN CONTACT WITH SKIN**

Lightweight | Utmost breathability Dermatologically tested



The **outer part in Merino Wool** gives the garment protection and warmth, the **inner part in Dryarn® fiber** helps quickly transfer the moisture generated by the body to the

outside of the garment, leaving skin dry and thermoregulated. This combination of factors creates a microclimate and offers exceptional comfort.

MEN size chart		S	M	L	XL	XXL
Top / Shirt	A	85-94 cm 33.5-37 in	95-104 cm 37.1-41 in	105-114 cm 41.1-44.9 in	115-124 cm 45-48,9 in	125-132 cm 49-52 in
Bottom / Leggings	B	69-78 cm 27-30.7 in	79-88 cm 30.8-34.7 in	89-98 cm 34.8-38.6 in	99-108 cm 38.7-42.5 in	109-118 cm 42.6-46.5 in
	C	86-94 cm 33.9-37 in	95-103 cm 37.1-40.6 in	104-112 cm 40.7-44.1 in	113-121 cm 44.2-47.7 in	122-130 cm 47.8-51.2 in

WOMAN size chart		XS	S	M	L	XL
Top / Shirt	A	75-83 cm 29.5-32.7 in	84-92 cm 32.8-36.2 in	93-101 cm 36.3-39.8 in	102-110 cm 39.9-43.3 in	111-119 cm 43.4-46.9 in
Bottom / Leggings	B	58-64 cm 22.8-25.2 in	65-71 cm 25.3-28 in	72-78 cm 28.1-30.7 in	79-85 cm 30.8-33.5 in	86-92 cm 33.6-36.3 in
	C	84-90 cm 33-35.5 in	91-97 cm 35.6-38.2 in	98-104 cm 38.3-41 in	105-111 cm 41.1-43.7 in	112-118 cm 43.8-46.5 in

WAIST BELT		S	M	L	XL	XXL	
	WAIST CIRCUMF.	cm	60-72 24-28	71-83 28-32.5	82-94 32.5-37	93-105 37-41	104-116 41-46

ELBOW SLEEVE		S	M	L	XL	XXL	
	ELBOW CIRCUMF.	cm	21-26 8-10	25-30 10-12	29-34 11-13	33-38 13-15	37-42 15-17

KNEE SLEEVE		S	M	L	XL	XXL	
	KNEE CIRCUMF.	cm	29-33 11.5-13	33-37 13-14.5	37-41 14.5-16	41-44 16-17.5	44-49 17.5-19

LIGHT WARM

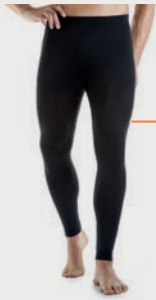
150 g/m²

-5° → +15°



150 g/m² fabric ideal as a first layer under everyday clothing or sport activities during seasons without extreme temperatures, such as autumn and spring.

It prevents changes in temperature caused by sudden changes in the climate typical of the middle seasons.



Leggings

5 sizes
Black color

Art.
3000

Art.
3200



T-Shirt Half Sleeve

5 sizes
Black color

Art.
3010

Art.
3210



Long Sleeve

5 sizes
Black color

Art.
3020

Art.
3220



Long Sleeve Turtleneck

5 sizes
Black color

Art.
3030

Art.
3230



Tank Top Large Strap

5 sizes
Black color

Art.
3040

Art.
3240



60% WO - 30% PP - 7% PA - 3% EA



EXTRA WARM

250 g/m²

-15° → +5°



250 g/m² fabric ideal as a first layer during winter seasons characterised by intense cold and when staying outdoors at low temperatures. Suitable for those who play sports for long periods at cold temperatures, for those who do outdoor work and for anyone needing heat therapy for muscle or joint pain.



Leggings

5 sizes
Black color

Art.
3400

Art.
3600



Long Sleeve

5 sizes
Black color

Art.
3420

Art.
3620



Unisex Lumbar Belt

5 sizes
Black color

Art.
3500



Unisex Knee Sleeve

5 sizes
Black color

Art.
3510



Unisex Elbow Sleeve

5 sizes
Black color

Art.
3520



Art. 3400-3420-3600-3620:
80% WO - 19% PP - 1% EA

Art. 3500-3510-3520:
60% WO - 30% PP - 7% PA - 3% EA



zero°
FINEST THERMAL LAYER

POSTURE

REMINDER T-SHIRT



ALIGN
THE SPINE
CORRECTLY



INCREASES
OXYGEN
SUPPLY



MAINTAINING
THE VERTICAL
POSTURE



FLAT STOMACH
EFFECT





ACTIVATE
UNUSED
MUSCLES

HOW DOES IT WORK?


By wrapping the shoulders the elastic bands apply a certain resistance, which forces the wearer to straighten up to no longer feel this traction and resistance which implies a stimulation of the muscles thus activating the inhibited muscles to straighten up thus avoiding the curvature of the arched back.


FEATURES


 Innovative material and blocked for a fixed support bringing closer the shoulder blades

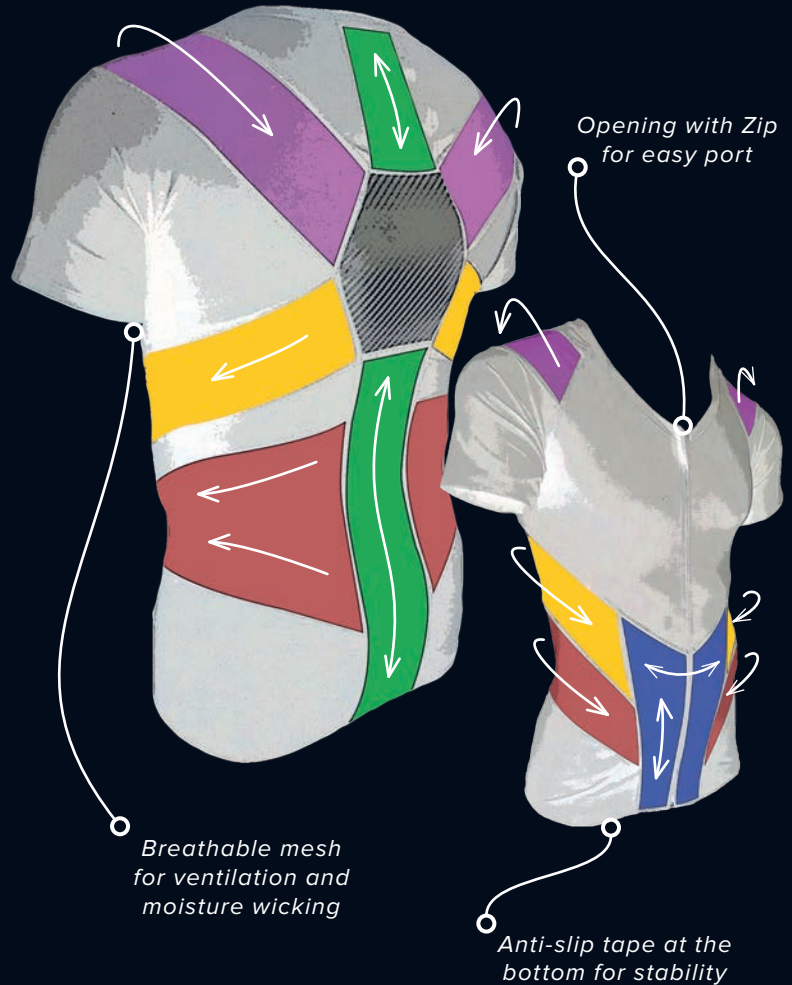
 Elastic bands in breathable mesh supporting the deltoid and trapezius

 Elastic bands for maintaining muscles

 Spine support

 Lumbar support

 Abdominal compression band and flat stomach effect




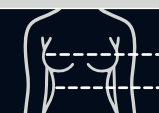
MD **CE** Medical Device
Dispositivo Medico

POSTURE REMINDER T-SHIRT is a short-sleeved posture shirt that incorporates elastic mapped according to muscle anatomy to support muscles and joints. The elastic bands promote neurological stimulation of the muscles, applying resistance, reminding the wearer to stand up straight naturally so as not to feel any tension. In this way, POSTURE helps promote correct back posture. Thanks to its innovative design, it can improve poor posture, lung function and reduce wearer fatigue.

Discover all the features >>>



MEN size chart		S	M	L	XL	XXL
	A	86 - 94 cm 33,9 - 37 in	94 - 102 cm 37 - 40,2 in	102 - 110 cm 40,2 - 43,3 in	110 - 118 cm 43,3 - 46,5 in	118 - 126 cm 46,5 - 49,6 in
	B	80 - 88 cm 31,5 - 34,6 in	88 - 97 cm 34,6 - 38,2 in	97 - 106 cm 38,2 - 41,7 in	106 - 115 cm 41,7 - 45,3 in	115 - 124 cm 45,3 - 48,8 in

WOMAN size chart		XS	S	M	L	XL
	A	74 - 82 cm 29,1 - 32,3 in	82 - 90 cm 32,3 - 35,4 in	90 - 98 cm 35,4 - 38,6 in	98 - 106 cm 38,6 - 41,7 in	106 - 114 cm 41,7 - 44,9 in
	B	60 - 68 cm 23,6 - 26,8 in	68 - 76 cm 26,8 - 29,9 in	76 - 84 cm 29,9 - 33,1 in	84 - 92 cm 33,1 - 36,2 in	92 - 100 cm 36,2 - 39,4 in

MASSAGE & SHAPE collection

MASSAGE & SHAPE COLLECTION products are made of exclusive patented micro-fabric with a “honeycomb texture”, characterized by small hills that enclose smooth areas and produce a massaging effect with the body movements.

The garment is therefore perfectly suited to the body, favouring the body’s normal movements and maintaining its high elasticity. All Massage & Shape products are made using soft microfiber. All products are made in 4 sizes and 3 colors: Black, White and 42 Nude.

MASSAGE

This products are made with massaging structure that improve the microcirculation and help to reduce the cellulite effect. The result of the massaging effect could be visible after 30 days of regular use.

The products in this line provide no any high compression or shaping effect. Only a gentle pressure that massage the skin. To massage properly the skin the product need to be worn at skin contact.

SHAPING EFFECT	
LOW	●○○○
MEDIUM	●●○○
HIGH	●●●○
STRONG	●●●●

MASSAGING EFFECT	
MEDIUM	●●○○
STRONG	●●●●

MASSAGE & SHAPE

Massage & Shape products are a combination between massaging effect (long terms results visible after 30 days of regular use) that improve the microcirculation and help to reduce the cellulite effect, and shaping effect (immediate result) of the support bandages. This line provide medium massaging action and medium shaping and push-up effect.

SHAPING EFFECT	
LOW	●○○○
MEDIUM	●●○○
HIGH	●●●○
STRONG	●●●●

MASSAGGIANTE	
MEDIUM	●●○○
STRONG	●●●●





ART
113



MASSAGE
HIGH WAIST
KNEE SHORTS



ART
123



MASSAGE
HIGH WAIST
CAPRI SHORTS



ART
133



MASSAGE
HIGH WAIST
LEGGINGS



ART
302



MASSAGE & SHAPE
SHORTS



ART
312



MASSAGE & SHAPE
KNEE SHORTS



ART
323



MASSAGE & SHAPE
HIGH WAIST CAPRI



ART
342



MASSAGE & SHAPE
CAMISOLE



COLORS

Black White 42 Nude

COMPOSITION

Art. 113-123-133: **92% PA Nylon - 8% EA Elastane**
Art. 302-312-323-342: **85% PA Nylon - 15% EA**

WASH



SIZE

	S/M	M/L	L/XL	XL/2XL	2XL/3XL	3XL/4XL	4XL/5XL
IT	38 - 42	42 - 46	46 - 50	50 - 54	52 - 56	54 - 58	56 - 60
FR/ES	34 - 38	38 - 42	42 - 46	46 - 50	48 - 52	50 - 54	52 - 56
EURO/DE	32 - 36	36 - 40	40 - 44	44 - 48	46 - 50	48 - 52	50 - 54
UK	6 - 10	10 - 14	14 - 18	18 - 22	20 - 24	22 - 26	24 - 28
USA	4 - 8	8 - 12	12 - 16	16 - 20	18 - 22	20 - 24	22 - 26
JP	7 - 11	11 - 15	15 - 19	19 - 23	21 - 25	23 - 27	25 - 29
	75 - 90 cm 30 - 35 in	85 - 100 cm 34 - 39 in	95 - 110 cm 38 - 43 in	105 - 119 cm 42 - 47 in	112 - 127 cm 45 - 50 in	121 - 135 cm 48 - 53 in	128 - 142 cm 51 - 56 in
	60 - 70 cm 24 - 29 in	68 - 78 cm 28 - 32 in	76 - 86 cm 31 - 35 in	84 - 94 cm 34 - 38 in	90 - 100 cm 37 - 41 in	96 - 106 cm 39 - 43 in	102 - 115 cm 41 - 45 in
	85 - 100 cm 33 - 38 in	95 - 110 cm 37 - 42 in	105 - 120 cm 41 - 46 in	115 - 129 cm 45 - 49 in	122 - 137 cm 47 - 51 in	131 - 145 cm 50 - 55 in	138 - 152 cm 53 - 57 in



BODYSHAPER colletion

This is the FarmaCell Basic compression and shaping products line, made by soft microfiber. All the products in the Bodyshaper line make a high compression to the body with the result to have **STRONG SHAPING** effect and reduce the body size immediately once worn.

The compression bandages incorporated in the products make also a modelling effect to make better body silhouette and in some products a great push-up effect.

Products are thin and invisible under the clothes. Products are made in 5 size and 3 colours, Black, White and 42 Nude.

SHAPING EFFECT	
LOW	● ○ ○ ○ ○
MEDIUM	● ● ○ ○ ○
HIGH	● ● ● ○ ○
STRONG	● ● ● ● ●



ART
600

- SLIMMING EFFECT
- FLAT TUMMY
- ANTI-BACTERIAL UNDER GARMENT
- HIGH BREATHABLE
- INVISIBLE UNDER CLOTHING

BODYSHAPER
HIGH WAIST
STRING



ART
601

- SLIMMING EFFECT
- FLAT TUMMY
- ANTI-BACTERIAL UNDER GARMENT
- HIGH BREATHABLE
- INVISIBLE UNDER CLOTHING

BODYSHAPER
HIGH WAIST
PANTY



ART
602

- SLIMMING EFFECT
- PUSH UP BUTTOCKS
- FLAT TUMMY
- ANTI-BACTERIAL UNDER GARMENT
- HIGH BREATHABLE
- INVISIBLE UNDER CLOTHING

BODYSHAPER
HIGH WAIST
SHORTS



ART
603



BODYSHAPER
HIGH WAIST
KNEE SHORTS



ART
605



BODYSHAPER
WAIST BELT



ART
605S



BODYSHAPER
WAIST BELT
+ STAYS



ART
606



BODYSHAPER
OPEN BUST
CAMISOLE



ART
607



BODYSHAPER
PUSH-UP
CAMISOLE



ART
608



BODYSHAPER
BODYSUIT



ART
618



BODYSHAPER
SUPPORT BRA



COLORS

Black White 42 Nude

COMPOSITION

85% PA Nylon - 15% EA Elastane

WASH



SIZE

	S	M	L	XL	XXL	3XL	4XL	5XL
IT	40 - 42	42 - 44	44 - 46	46 - 48	48 - 50	50 - 52	52 - 54	54 - 56
FR/ES	36 - 38	38 - 40	40 - 42	42 - 44	44 - 46	46 - 48	48 - 50	50 - 52
EURO/DE	34 - 36	36 - 38	38 - 40	40 - 42	42 - 44	44 - 46	46 - 48	48 - 50
UK	8 - 10	10 - 12	12 - 14	14 - 16	16 - 18	18 - 20	20 - 22	22 - 24
USA	6 - 8	8 - 10	10 - 12	12 - 14	14 - 16	16 - 18	18 - 20	20 - 22
JP	9 - 11	11 - 13	13 - 15	15 - 17	17 - 19	19 - 21	21 - 23	23 - 25
	80 - 89 cm 32 - 35 in	85 - 94 cm 34 - 37 in	90 - 99 cm 36 - 39 in	95 - 106 cm 38 - 42 in	102 - 113 cm 41 - 45 in	109 - 120 cm 44 - 48 in	116 - 127 cm 47 - 51 in	123 - 134 cm 50 - 54 in
	63 - 71 cm 25 - 28 in	68 - 76 cm 27 - 30 in	73 - 81 cm 29 - 32 in	78 - 87 cm 31 - 34 in	84 - 94 cm 33 - 37 in	91 - 101 cm 36 - 40 in	98 - 108 cm 39 - 43 in	105 - 115 cm 42 - 46 in
	85 - 94 cm 34 - 37 in	90 - 99 cm 36 - 39 in	95 - 104 cm 38 - 41 in	100 - 111 cm 40 - 44 in	107 - 118 cm 43 - 47 in	114 - 125 cm 46 - 50 in	121 - 132 cm 49 - 53 in	128 - 139 cm 52 - 56 in

ELEGANCE SHAPE

WITH
COOLING EFFECT

ELEGANCE SHAPE COLLECTION products are made with an innovative refreshing yarn for extra comfort when your body temperature rises. The thin fabric free of seams on the sides make this garment invisible and discreet under any type of clothing. Cool and breathable fabric.

SHAPING EFFECT	
LOW	○○○○
MEDIUM	●○○○
HIGH	●●○○
STRONG	●●●○

NILIT® BREEZE

LIKE A BREATH OF FRESH AIR, THE REVOLUTIONARY NILIT® BREEZE COOLING YARN KEEPS WEARERS FEELING REFRESHED AND COMFORTABLE WHEN THE TEMPERATURES RISE.

NILIT® BREEZE KEY BENEFITS

COOLING EFFECT

- > Helps maintain a comfortable body temperature during/after physical performance and in hot weather
- > Facilitates optimal physical performance
- > Provides efficient ventilation

UV PROTECTION

- > Results from the unique polymer

SOFT HAND FEEL

- > Ultra soft and smooth sensation on the body

NILIT® BREEZE HAS BEEN INDEPENDENTLY TESTED AND PROVEN TO LOWER BODY TEMPERATURE

LAB TEST

Measured the surface temperature of a thermal sweating mannequin during simulated exercise and rest phases, wearing one sleeve knit with NILIT® Breeze and a reference sleeve with a comparable yarn.

RESULTS

Showed the body temperature to be almost 1°C lower with the NILIT® Breeze sleeve than with the comparable sleeve.

TESTING PERFORMED BY

Centexbel Textile Research Center in Belgium.



ART
601B



ELEGANCE SHAPE
BRIEFS
COOLING EFFECT



ART
603B



ELEGANCE SHAPE
SHORTS
COOLING EFFECT



ART
606B



ELEGANCE SHAPE
OPEN BUST CAMISOLE
COOLING EFFECT



ART
607B



ELEGANCE SHAPE
CAMISOLE
COOLING EFFECT



ART
608B



ELEGANCE SHAPE
OPEN BUST BODY
COOLING EFFECT



ART
609B



ELEGANCE SHAPE
LEGGINGS
COOLING EFFECT

COLORS

Black 42 Nude 55 Ivory

WASH



COMPOSITION

75% PA Nylon - 25% EA Elastane

SIZE		S/M	L/XL	2XL/3XL	4XL/5XL
IT		38 - 42	42 - 46	46 - 52	52 - 58
FR/ES		34 - 38	38 - 42	42 - 48	48 - 54
EURO/DE		32 - 36	36 - 40	40 - 46	46 - 52
UK		6 - 10	10 - 14	14 - 20	20 - 26
USA		4 - 8	8 - 12	12 - 18	18 - 24
JP		7 - 11	11 - 15	15 - 21	21 - 27
		75 - 95 cm 30 - 37 in	90 - 110 cm 35 - 43 in	105 - 125 cm 41 - 49 in	120 - 140 cm 47 - 55 in
		60 - 75 cm 24 - 30 in	70 - 85 cm 28 - 33 in	80 - 100 cm 31 - 39 in	95 - 115 cm 37 - 45 in
		85 - 100 cm 33 - 39 in	95 - 110 cm 37 - 43 in	105 - 130 cm 41 - 49 in	125 - 150 cm 47 - 57 in



BODYSHAPER+ COLLECTION

Products in this line are made using an **innovative fiber that uses far infrared rays (FIR) to gently warm the deeper layers of the skin**, invigorating and trimming the body by reducing imperfections caused by cellulite and fatty tissue (adiposes)¹. The gentle heat emitted by the fibers helps to sculpt body and reduce the appearance of “orange peel” skin.

Wearing products made with this innovative fiber has been shown to reduce fat mass, tighten skin, and visibly reduce buttocks and thigh circumference¹. As a result we have a **combination between Shaping and Cosmetic effect**.



NEW 604Y
BODYSHAPER+
CAPRI SHORTS
COSMETIC BENEFITS



NEW 609YM
BODYSHAPER+
MID-WAIST LEGGINGS
COSMETIC BENEFITS



ART 603Y
BODYSHAPER+
KNEE SHORTS
COSMETIC BENEFITS



ART 609Y
BODYSHAPER+
LEGGINGS
COSMETIC BENEFITS

NILIT® INNERGY

Proven and tested benefits:

- + Enhances skin elasticity
- + Reduces fat mass
- + Improves skin compactness
- + Improves skin smoothness
- + Reduces the appearance of “orange peel” effect
- + Proven anti-odor properties
- + Proven UV protection
- + Repeated washing does not reduce the action of the Shorts, which keeps its effectiveness unchanged over time.

SHAPING EFFECT	
LOW	●○○○
MEDIUM	●●○○
HIGH	●●●○
STRONG	●●●●

603Y and 609Y products have a fold-over waist band



SIZE

See the BODYSHAPER size table

COLOR Dk.Grey and Indigo only for 609YM

Black
 Dk.Blue
 Dk.Grey
 Indigo

COMPOSITION

89% PA Nylon - 11% EA Elastane

MESH BODYSHAPER

WAIST BELT + STAYS

SHAPING EFFECT	
LOW	●○○○
MEDIUM	●●○○
HIGH	●●●○
STRONG	●●●●

ART 605RS

Elastic mesh tummy control girdle to shape tummy and hips. Made of an innovative, super-elastic, light and breathable perforated fabric for maximum comfort. Three soft plastic rear splints adapt the garment to your body and prevent it from rolling while supporting your back. Its thin fabric makes it invisible and discreet under any type of clothing. Strong compression for an immediate flat stomach and hip reducing effect.



3 BACK STAYS TO AVOID ROLLING



HIGH COMPRESSION EFFECT



HIGH BREATHABLE FABRIC



FRESH AND INVISIBLE UNDER CLOTHES

COLOR

■ Black

WASH



COMPOSITION

60% PA Nylon - 40% EL Elastodiene

SIZE

	XS	S	M	L	XL	XXL
	60 - 72 cm 23.6 - 28.4 in	70 - 82 cm 27.6 - 32.3 in	80 - 92 cm 31.5 - 36.2 in	90 - 102 cm 35.4 - 40.2 in	100 - 112 cm 39.4 - 44.1 in	110 - 122 cm 43.3 - 48 in

MEN SHAPER

FARMACELL MEN SHAPER IS A HIGH QUALITY PRODUCT, MADE IN ITALY, AND PRODUCED WITH HIGH TECH EQUIPMENT USED FOR MANUFACTURING AND FINISHING. THE COMPANY EMPLOYS PRECISION QUALITY CONTROL MEASURES DURING PROCESSING AND PACKAGING, AND THE GARMENTS ARE MADE WITH HIGH QUALITY FABRICS.

Through the use of the most advanced technology the product line was created with varied compressions for the body's different problem areas, in order to obtain an effective shaping of the body.

FarmaCell men shaper has complete adherence to the skin without pinching or squeezing. There is no unsightly and uncomfortable fold because of the seamless technology. The garment is therefore perfectly suited to the body, favouring the body's

normal movements and maintaining its high elasticity.

FarmaCell men shaper gently contains and shapes the stomach, hips, chest and the surrounding area through an innovative system of stitches combined with elastic threads. The garments perform pressure containment at the waist, hips and chest to shape without squeezing, which immediately gives the body a more physical, and more in-shape, look.

					<table border="1"> <tr><th colspan="2">SHAPING EFFECT</th></tr> <tr><td>LOW</td><td>●○○○○</td></tr> <tr><td>MEDIUM</td><td>●●○○○</td></tr> <tr><td>HIGH</td><td>●●●○○</td></tr> <tr><td>STRONG</td><td>●●●●●</td></tr> </table>	SHAPING EFFECT		LOW	●○○○○	MEDIUM	●●○○○	HIGH	●●●○○	STRONG	●●●●●
SHAPING EFFECT															
LOW	●○○○○														
MEDIUM	●●○○○														
HIGH	●●●○○														
STRONG	●●●●●														
STRONG COMPRESSION EFFECT	HIGH BREATHABLE FABRIC	ANTI BACTERIAL SILVER GUSSET	NATURAL COTTON FABRIC	FRESH AND INVISIBLE UNDER CLOTHES											

SHAPER REFRESHING

NILIT[®] BREEZE

Products are made with an innovative refreshing yarn for extra comfort when your body temperature rises. The thin fabric free of seams on the sides make this garment invisible and discreet under any type of clothing. Cool and breathable fabric.

SHAPER HEATING

NILIT[®] HEAT

Naturally capturing body heat for exceptional warming results. Like a cup of espresso on a cool winter's day, NILIT HEAT, made with coffee charcoal, warms wearers by trapping natural body temperature in the garment, for maximum comfort and performance all day long.

COOLING COMFORT FIBER	HIGH BREATHABLE FABRIC	HIGH COMPRESSION EFFECT	SUPERIOR HEATING EFFECT	HIGH BREATHABLE FABRIC	POWERFUL DEODORIZING EFFECT									
		<table border="1"> <tr><th colspan="2">SHAPING EFFECT</th></tr> <tr><td>LOW</td><td>●○○○○</td></tr> <tr><td>MEDIUM</td><td>●●○○○</td></tr> <tr><td>HIGH</td><td>●●●○○</td></tr> <tr><td>STRONG</td><td>●●●●●</td></tr> </table>	SHAPING EFFECT		LOW	●○○○○	MEDIUM	●●○○○	HIGH	●●●○○	STRONG	●●●●●		
SHAPING EFFECT														
LOW	●○○○○													
MEDIUM	●●○○○													
HIGH	●●●○○													
STRONG	●●●●●													
UV PROTECTION PROPERTIES	FRESH AND ULTRA SOFT HAND FEEL	ECOLOGICAL MADE WITH COFFEE RESIDUE	COMFORTABLE AND INVISIBLE UNDER CLOTHES											

		S	M	L	XL	XXL	3XL	4XL	5XL
	cm	89 - 94	95 - 100	101 - 106	107 - 115	116 - 123	124 - 131	132 - 139	140 - 147
	in	35 - 37	37 - 39	39 - 41	41 - 44	44 - 47	47 - 50	50 - 54	54 - 58
	cm	69 - 75	76 - 81	82 - 87	88 - 96	97 - 104	105 - 112	113 - 120	121 - 128
	in	27 - 30	30 - 33	33 - 36	36 - 39	39 - 42	42 - 45	45 - 48	48 - 51

COLORS

BLACK WHITE GREY





ART
402



MEN SHAPER
BOXER

WHITE, BLACK, GREY
50% PA - 39% CO - 11% EA



ART
402S

FOUR BACK
STAYS TO
AVOIDROLLING



MEN SHAPER
BOXER+STAYS

BLACK
50% PA - 39% CO - 11% EA

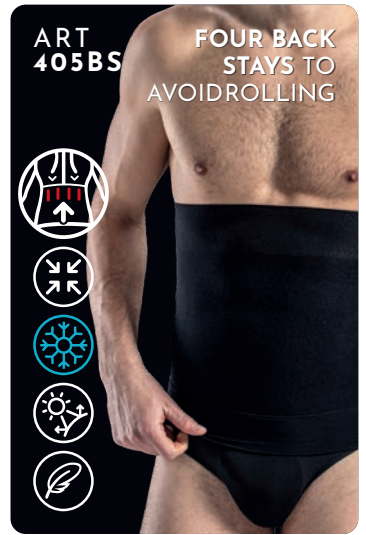


ART
405



MEN SHAPER
WAIST BELT

WHITE, BLACK
85% PA - 15% EA



ART
405BS

FOUR BACK
STAYS TO
AVOIDROLLING



MEN SHAPER **REFRESHING**
WAIST+STAYS

WHITE, BLACK
75% PA - 25% EA



ART
411



MEN SHAPER
BRIEFS

WHITE, BLACK, GREY
50% PA - 39% CO - 11% EA



ART
417



MEN SHAPER
TANK TOP

WHITE, BLACK, GREY
50% PA - 39% CO - 11% EA



ART
417B



MEN SHAPER **REFRESHING**
TANK TOP

WHITE, BLACK
87% PA - 13% EA



ART
418



MEN SHAPER
TOTAL TANK

WHITE, BLACK, GREY
50% PA - 39% CO - 11% EA



ART
419



MEN SHAPER
T-SHIRT

WHITE, BLACK, GREY
50% PA - 39% CO - 11% EA



ART
419B



MEN SHAPER **REFRESHING**
T-SHIRT

WHITE, BLACK
87% PA - 13% EA



ART
419H



MEN SHAPER **HEATING**
T-SHIRT

BLACK, GREY
92% PA - 8% EA





Premaman Briefs

Art. 5100 Maternity briefs with built-in elastic band to ensure gentle support for the abdomen during pregnancy, without compression. Made with super-elastic fabric, it expands gradually as the baby grows. Fits loosely on the hips, seamless and made of cotton.

White Black 37 Beige

60% CO Cotton - **32% PA** Nylon - **8% EA** Elastane



Premaman Silver Briefs

Art. 5150 Maternity briefs with built-in elastic band to ensure gentle support for the abdomen during pregnancy, without compression. Made of silver X-Static fabric, it protects against bacterial agents and acts as a protective screen against electromagnetic waves from cell phones, radios and TVs. Made with super-elastic fabric, it expands gradually as the baby grows.

White Black

69% PA Nylon - **20% PA** Silver Metalized Nylon - **11% EA** Elastane



Premaman Silver Belt

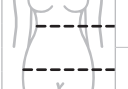
Art. 5400 Maternity tummy-control belt, providing gentle support to the abdomen during pregnancy with built-in elasticity. Made of silver X-Static fabric, it protects against bacterial agents and acts as a protective screen against electromagnetic waves from cell phones, radios and TVs. Total comfort, seamless.

White Black

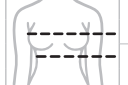
69% PA Nylon - **20% PA** Silver Metalized Nylon - **11% EA** Elastane



Art. 5100 - 5150 - 5400

	S	M	L	XL	XXL
EU / DE	32	34 - 36	38 - 40	42 - 44	46 - 48
FR / ES	34	36 - 38	40 - 42	44 - 46	48 - 50
IT	38	40 - 42	44 - 46	48 - 50	52 - 54
RU	40	42 - 44	46 - 48	50 - 52	54 - 56
USA	4	6 - 8	10 - 12	14 - 16	18 - 20
UK / AU / JP	6 - 8	10 - 12	14 - 16	18 - 20	22 - 24
 C	60 cm 23 in	67 cm 26 in	75 cm 30 in	83 cm 33 in	93 cm 37 in
D	85 cm 34 in	91 cm 36 in	99 cm 39 in	107 cm 42 in	115 cm 45 in

Art. 5730 - 5704

	M	L	XL	2XL	3XL	4XL
IT / RU	3C	4C	5C	6C	7C	8C
EU / JP	80C	85C	90C	95C	100C	105C
ES / FR	95C	100C	105C	110C	115C	120C
UK / US	36C	38C	40C	42C	44C	46C
AU	14C	16C	18C	20C	22C	24C
 A	95 cm 37 in	100 cm 39 in	105 cm 41 in	110 cm 43 in	115 cm 45 in	120 cm 47 in
B	80 cm 32 in	85 cm 34 in	90 cm 35 in	95 cm 37 in	100 cm 39 in	105 cm 41 in

Premaman Support Bra

Art. 5310 Maternity bra with wide shoulder band. Contains, supports and moulds to the breasts' growing volume during and after pregnancy, retaining elasticity. Crafted with cotton, elasticized and supportive, for a gentle yet effective push-up effect. Maximum ease of use, no hooks.

White Black 37 Beige

60% CO Cotton - **32% PA** Nylon - **8% EA** Elastane



Premaman Bra

Art. 5730 Maternity bra crafted with elasticated cotton jersey with anatomically-cut cups, supporting natural development without compression. Adjustable-length shoulder straps.

White Black

95% CO Cotton - **5% EA** Elastane



Premaman Tights



Graduated maternity compression tights with moulded front gusset, available with the following compression ratings at the ankle:

Art. 791 (70 den, 12-17 mmHg): Light, designed for individuals with mild circulatory problems, varicose veins and for pregnant women.


Art. 891 (140 den, 18-22 mmHg): Medium, designed for individuals with chronic light circulatory problems, varicose veins, swelling and for pregnant women.

Black 21 Soleil

Art. 791: 83% PA Nylon - **17% EA** Elastane **Art. 891: 75% PA** Nylon - **25% EA** Elastane



Art. 5310

	S	M	L	XL	XXL
IT / RU	2	3	4	5	6 - 7
EU / JP	75	80	85	90	95 - 100
ES / FR	90	95	100	105	110 - 115
UK / US	34	36	38	40	42 - 44
AU	12	14	16	18	20 - 22
					
A	90 cm 35 in	95 cm 37 in	100 cm 39 in	105 cm 41 in	110 - 115 cm 43 - 45 in
B	75 cm 30 in	80 cm 32 in	85 cm 34 in	90 cm 36 in	95 - 100 cm 37 - 39 in

Art. 791 - 891

SIZE CHART		1	2	3	4	5
height	cm	154 - 162	158 - 166	162 - 174	166 - 182	174 - 190
	ft	5 - 5.3	5.2 - 5.5	5.3 - 5.7	5.5 - 6	5.7 - 6.2
weight	Kg	43 - 53	48 - 63	58 - 73	63 - 83	68 - 93
	lb	95 - 117	106 - 139	128 - 161	139 - 183	150 - 205
ankle girth	cm	18 - 20.5	20.5 - 23	23 - 25.5	25.5 - 28	28 - 30.5
	in	7 - 8	8 - 9	9 - 10	10 - 11	11 - 12



Post partum Control Briefs

Art. 5200 Post-partum briefs with elastic compression band. Helps recover the muscle tone of the abdomen post-pregnancy. Slimming effect to reclaim pre-pregnancy shape. Made of cotton for skin transpiration and oxygenation. Seamless.

White Black 37 Beige

60% CO Cotton - **32% PA** Nylon - **8% EA** Elastane



Post partum Support Briefs

Art. 5202 Post-partum briefs with elastic compression band. Four rear splints to prevent it from rolling and ensuring greater back support. Button opening. Helps recover the muscle tone of the abdomen post-pregnancy. Slimming effect to reclaim pre-pregnancy shape. Made of soft Microfibre.



White Black 37 Beige

92% PA Nylon - **8% EA** Elastane



Post partum Nursing Bra

Art. 5703 Nursing bra with clips and adjustable straps made of soft microfibre. Thanks to the fabric's elasticity, the cups follow the breasts' enlargement without compression. The cups open with a simple hand movement. Adjustable-length shoulder straps.

White Black 37 Beige

92% PA Nylon - **8% EA** Elastane



Post partum Nursing Bra

Art. 5704 Nursing bra with clips and adjustable straps made of soft cotton jersey. With anatomically-cut cups to support natural development without compression. The cups open with a simple hand movement. Adjustable-length shoulder straps. **(Size chart art. 5730)**

White

95% CO Cotton - **5% EA** Elastane



Post partum Nursing Bra

Art. 5700 Nursing bra with innovative opening system for maximum functionality, convenience and comfort in breastfeeding. Support without compression. Made of elasticated cotton, without seams or hooks.

White
 Black
 37 Beige

60% CO Cotton - **32% PA** Nylon - **8% EA** Elastane



Post partum Nursing Bra

Art. 5702 Nursing bra with clips made of soft microfibre. Thanks to the fabric's elasticity, the cups follow the breasts' enlargement without compression. The cups open with a simple hand movement. Wide, elasticated shoulder straps for total comfort.

White
 Black
 37 Beige

92% PA Nylon - **8% EA** Elastane

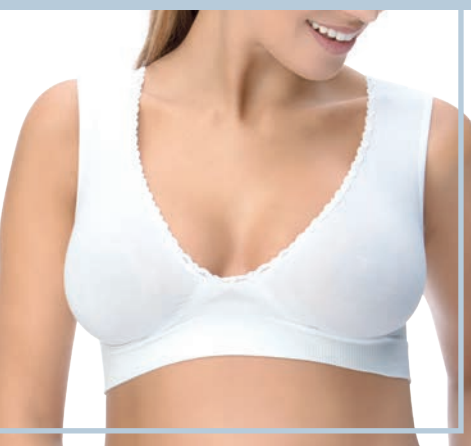


Post partum Smart Nursing Bra


Art. 5710 Smart Nursing bra with modern design, supportive, elastic, with great ease of use. Supports the breasts during feeding. Made of soft, hypo-allergenic cotton. Without seams or hooks.

White
 Black
 37 Beige

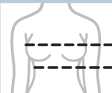
60% CO Cotton - **32% PA** Nylon - **8% EA** Elastane



Art. 5200 - 5202

	S	M	L	XL	XXL	
EU / DE	32	34 - 36	38 - 40	42 - 44	46 - 48	
FR / ES	34	36 - 38	40 - 42	44 - 46	48 - 50	
IT	38	40 - 42	44 - 46	48 - 50	52 - 54	
RU	40	42 - 44	46 - 48	50 - 52	54 - 56	
USA	4	6 - 8	10 - 12	14 - 16	18 - 20	
UK / AU / JP	6 - 8	10 - 12	14 - 16	18 - 20	22 - 24	
	C	60 cm 23 in	67 cm 26 in	75 cm 30 in	83 cm 33 in	93 cm 37 in
	D	85 cm 34 in	91 cm 36 in	99 cm 39 in	107 cm 42 in	115 cm 45 in

Art. 5700 - 5702 - 5703 - 5710

	S	M	L	XL	XXL	
IT / RU	2	3	4	5	6 - 7	
EU / JP	75	80	85	90	95 - 100	
ES / FR	90	95	100	105	110 - 115	
UK / US	34	36	38	40	42 - 44	
AU	12	14	16	18	20 - 22	
	A	90 cm 35 in	95 cm 37 in	100 cm 39 in	105 cm 41 in	110 - 115 cm 43 - 45 in
	B	75 cm 30 in	80 cm 32 in	85 cm 34 in	90 cm 36 in	95 - 100 cm 37 - 39 in



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